







Micro Lean Lab (MILL) - The Integrated Prototype F&E Konferenz zu Industrie 4.0

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Vision

- Micro Lean Lab (MiLL) is an experimentation platform inspired by the smartphone business model that provides the framework for the scientific and technical developments that our partners from the manufacturing industry need
- ☐ Micro Lean Lab has built an Ecosystem of over 20 industrial and research partners (Arc Jurassien)
- ☐ The first materialization of the Micro Lean Lab is a prototype of a Smart Micro Factory
- ☐ The prototype can be seen as a Proof-of-Concept (PoC) of the following paradigms:
 - Digital Manufacturing
 - Smart Machines
 - Modular, flexible and reconfigurable manufacturing systems
 - Al-enabled cognitive manufacturing





The solution building blocks

Al-based part quality prediction

Al-based machining Parameters optimization

Closed-Loop Manufacturing

Multi-Agent System based work order orchestration

Supporting structure (Matrix)



Down-sized machining technologies

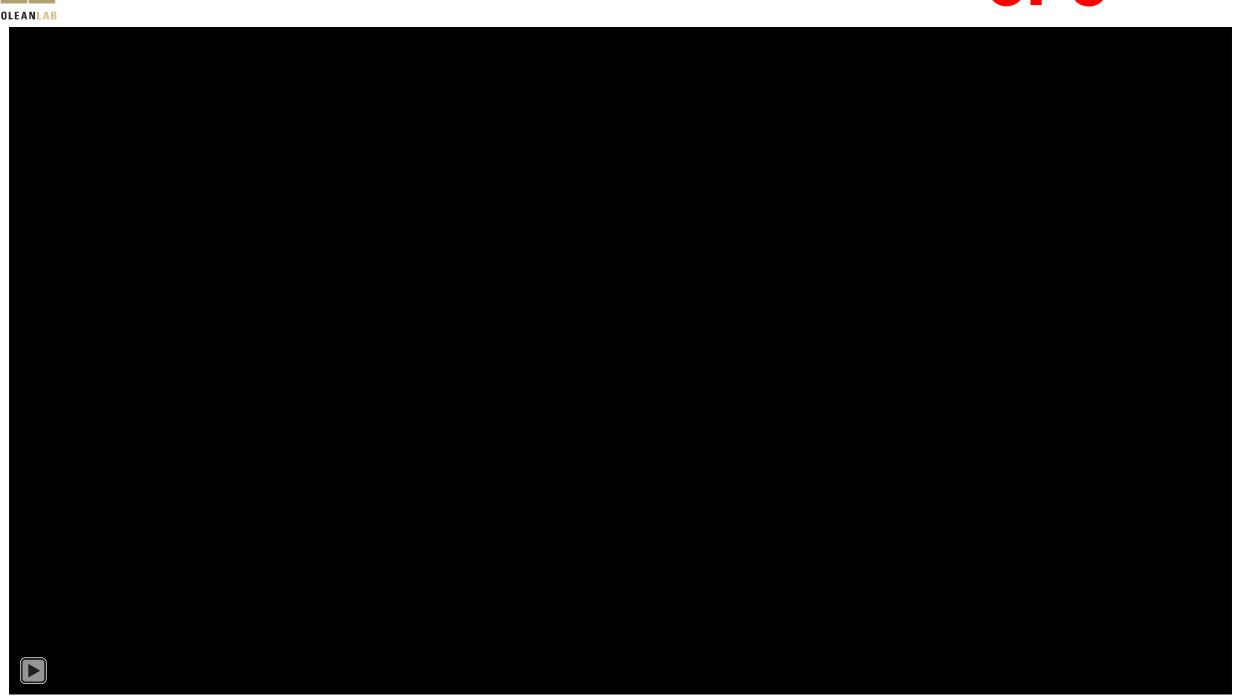
Modular, Plug & Produce modules

Robot-based conveyer & Manipulation system



The running prototype



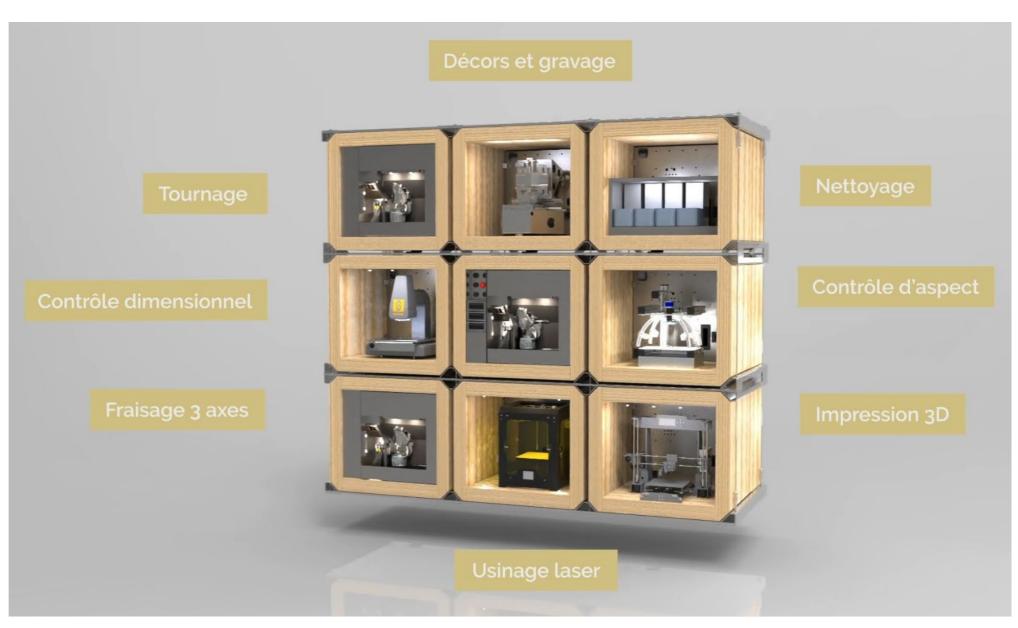






Next steps

- Integrate further manufacturing technologies
- Implement more local autonomy for each manufacturing technology
- Implement more global autonomy for orchestrating more complex manufacturing orders
- Horizontal & vertical conveyer system







Tank you for you attention !

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